

Sales Manual Section 160 PRODUCT SPECIFICATION RP-1072-CI/DI

# Vacuum Regulator or Vacuum Relief Valve RP-1072-C1, RP-1072-Dl

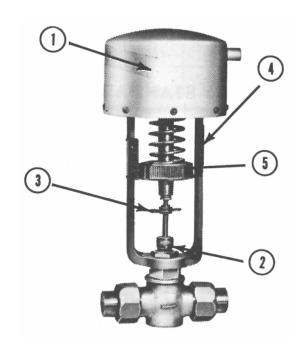
All Metal Construction, Self Contained Sizes 1 /4" - 4"

#### **FEATURES**

- 1. Large two-ply seamless Robertshaw bellows for long life.
- 2. Chevron "Lifetime" stem packing made of Teflon\*.
- 3. Quick-detach valve stem construction permits easy valve change without disturbing adjustments.
- 4. Sturdy cast iron frame.
- 5. Handwheel-type setpoint adjustment . . . ball bearings make adjustments easy.
- 6. High quality components from single manufacturer.
  \*Registered trade name of DuPont Company.

#### PRESSURE RANGES

Since the RP-1072 Series regulators are restricted to vacuum applications, the range of pressures under control cannot vary beyond 0 psig and -14.7 psig. The values tabulated below in the column headed "Maximum Controlled Pressure" are applicable to the corresponding valve size and type tabulated when the adjusting spring is fully expanded. Similarly, "Minimum Controlled Pressures" apply to the valve size and type indicated when the adjusting spring is fully compressed. The actual adjustable range varies slightly from one valve size to another.



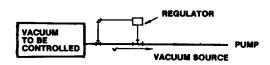
RP-1072-Cl - Vacuum Regulator RP-1072-Dl - Vacuum Relief Valve

#### Regulator No. RP-1072-Cl (Reverse-Acting Valve, Closes on Vacuum Increase)

Regulator No. RP-1072-D1 (Direct-Acting Valve, Opens on Vacuum Increase)

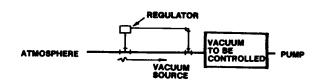
Valve	Valve	Maximum	Minimum	Pressure		Valve Port	Valve	Opens on vacuum Maximum	Minimum	Pressure
Port	Type	Controlled	Controlled	Differential		Size, In.	Type	Relief	Relief	Differential
Size, In.		Pressure,	Pressure, PSIG	for Full Valve				Pressure, PSIG	Pressure,	for Full
		PSIG	(see above)	Travel, PSI					PSIG	Valve
		(see above)								Travel, PSI
1/4	Α	- 0.9	- 14.0	1.5		1/4	A	- 0.1	- 14.7	1.5
3/8	A	- 1.1	- 14.5	1.8		3/8	A	- 0.1	- 14.7	1.8
1/2	A	- 1.3	- 14.6	2.2		1/2	Α	- 0.1	- 14.7	2.2
3/4	Α	- 1.8	- 14.7	2.9		3/4	A	- 0.1	- 14.7	2.9
1	Α	- 2.2	- 14.7	3.7		1	A	- 0.1	- 14.7	3.7
1 1/4	Α	- 2.8	- 14.7	4.3		1 1/4	MA	- 0.1	- 14.7	4.3
1 1/2	Α	- 3.3	- 14.7	5.1		1 1/2	MA	- 0.1	- 14.7	5.1
2	FA	- 2.2	- 14.7	3.7		2	MA	- 0.1	- 14.7	3.7
2 1/2	FA	- 2.7	- 14.7	4.3		2 1/2	FA	- 0.1	- 14.7	4.3
3	FA	- 3.1	- 14.7	5.1		3	FA	- 0.1	- 14.7	5.1
4	FA	- 4.1	- 14.7	6.6		4	FA	- 0.1	- 14.7	6.6





Typical installation of a vacuum regulator showing feeler pipe connection. Feeler pipe is connected to the controlled vacuum side at a point where control is desired.

Vacuum Regulator RP-1072-C1



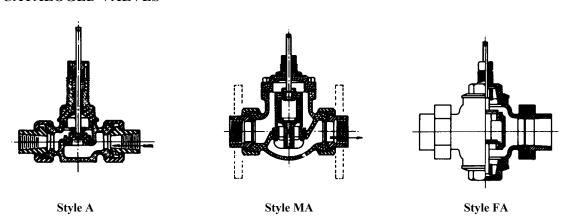
Typical installation of a vacuum relief valve. The feeler pipe is connected to the controlled vacuum or vacuum source side at a point where control is desired.

Vacuum Relief Valve RP-1072-D1

#### **DESCRIPTION OF STANDARD REGULATORS**

Regulator No.	RP-1072-CI, DI					
Valve See Valve Spec.	Action	RP-1072-Cl, reverse-acting-closes on vacuum increase. RP-1072-D1,				
Sheet for further valve description		direct-acting-opens on vacuum increase.				
	Sizes	1/4" through 4"				
	Type	See dimension table				
	Ends	1/4" through 1 1/2" Screwed unions				
		2" through 4", 125 lb. ANSI flanges				
	Trim	Stainless steel on A, & MA valves; Bronze on FA valves				
	Stem	St. St. Quick-detach type				
	Stem Packing	Teflon chevrons, spring loaded				
	Body	Bronze through 1 1/2" Cast iron 2"				
		and above. (Bronze available)				
	Body Rating	1/4" through 1 1/2", 250 psig 2"				
		through 4", 125 psig				
Materials	Frame	Cast iron				
For parts other than	Adjustment spring	Steel				
listed above	Other parts	Non-ferrous metals				
Pressure Connection	Location Size	Side of regulator head 1/4" NPT				

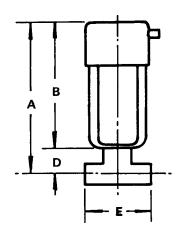
#### **CATALOGED VALVES**



NOTE: See Valve Specification Sheets for full details. Bronze valves are available in sizes 2" and larger.

### **DIMENSIONS**

Dimensions tabulated below refer to standard valves. Substitution of other valves will affect dimensions A and D.



Regulator No. RP-1072-C1

Regulator 1072 C1													
Valve Type-Closes on	A	Α	Α	A	A	A	A	FA	FA	FA	FA		
Vacuum Increase													
Valve Port Size, In	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4		
End Connections		Screwed Unions							Flanged, 125 lb. ANSI.				
A	13-3/4	13-3/4	13-3/4	14-1/4	14-1/4	14-13/16	15-1 /4	15-11/16	15-13/16	16-1/16	16-13/16		
В	12-3/16	12-3/16	12-3/16	12-3/16	12-3/16	12-3/16	12-3/16	12-3/16	12-3/16	12-3/16	12-3/16		
D	1-9/16	1-9/16	1-9/16	2-1/16	2-1/16	2-5/8	3-1/16	3-1/2	3-5/8	3-7/8	4-5/8		
E	4-3/4	4-3/4	4-3/4	6-3/16	6-1/2	7-15/16	8-11/16	7	7-3/4	8-5/8	10-1/4		

Regulator No. RP-1072-D1

						10.2 21					
Valve Type-Opens on	A	A	A	Α	A	MA	MA	MA	FA	FA	FA
Vacuum Increase											
Valve Port Size, In .	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
End Connections		Screwed Unions Flanged, 125 lb.							25 lb. AN	SI	
A	13-3/4	13-3/4	13-3/4	14-1/4	14-1/4	15-13/16	16-5/16	17-1/8	16-15/16	16-15/16	18
В	12-3/16	12-3/16	12-3/16	12-3/16	12-3/16	12-3/16	12-3/16	12-3/16	12-3/16	12-3/16	12-3/16
D	1-9/16	1-9/16	1-9/16	2-1/16	2-1/16	3-5/8	4-1/8	4-15/16	4-3/4	4-3/4	5-13/16
E	4-3/4	4-3/4	4-3/4	6-3/16	6-1/2	7-1/2	8-1/2	7	7-3/4	8-5/8	10-1/4

# **HOW TO ORDER:**

When ordering, specify:

- 1. Quantity
  2. State Vacuum Regulator or Vacuum Relief Valve.
  3. Regulator Number
  4. Valve Size
  5. Special features wanted
  6. Full invoicing and shipping instructions

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U.S.A. and CANADA

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## **Exports**

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