

## Self -Actuated Temperature Regulator RT-1001-P, Q, R, S Quick Ship

### Features

1. Short lead time, quick delivery.
2. Two-ply, seamless Robertshaw bellows used for long life.
3. Over-temperature protection is standard feature.
4. Chevron "Lifetime" stem packing made of Teflon for directing acting valves and EPT Rubber U-Cup packing for reverse acting valves.
5. Quick-detach valve stem construction permits easy valve change.
6. Sturdy construction with cast iron frame.
7. Capillary selection (see back).
8. Setpoint Adjustment Wheel.

### General

Without need for external power, Robertshaw Self-actuated Temperature Regulators (SATR) offer final control of the temperature of a liquid, an air space or flow, or gas flow for domestic, equipment, process, space, etc. on heating service.

The SATR sensing bulb is installed in the medium being controlled while the SATR valve is located on the supply line of the medium used as the heating (steam, hot water) or cooling (water, ethylene glycol, brine) agent. The SATR regulates the heating or cooling medium flow to maintain the desired temperature at the sensing bulb location. RT-1001-P, Q, R, S, SATR are cataloged to detail the two-way direct acting (close on temperature rise) type valves for heating service with reverse acting available.

For service or features not found in RT-1001 specifications, the cataloged Robertshaw SATR series offer a selection of **Throttling bands, Temperature Indication, Fail-safe** to prevent overheating, **Manual Positioning** in addition to automatic control, **Corrosive atmosphere resistant type, Small overall size, and instantaneous heat exchanger service.**

Most cataloged Robertshaw SATR specifications are starting points from which many alternates to cataloged capillary, sensing bulb, separable well and valve may be FURNISHED TO MEET YOUR SPECIFIC application's needs.



Sizes 1/2" through 2"  
Small Bulb Size - Wide Throttling Band

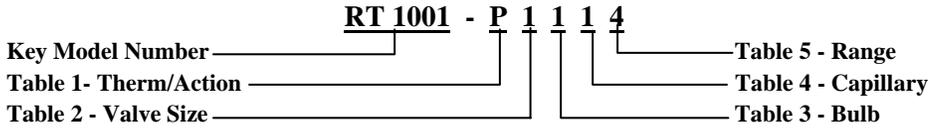
### RT-1001 P, Q, R, S

The RT-1001 series regulators feature a wide throttling band with a small bulb size. This is a general purpose style sized for both small & large capacity systems.

For cataloging and pricing purposes, the RT-1001 series is detailed with direct acting valves for heating service, capillary (copper tube/brass armor), 12B type (threaded bushing) copper sensing bulb and cast iron frame. Other non-listed parts are made of nonferrous materials. Alternate specifications are available.

**RT-1001 P, Q, R, S "Quick Ship"  
Temperature Regulator Series  
(Replaces I-6001)**

**Ordering Information and Model Number Coding**



**Table 1- Action/Indication**

DESIG.	ACTION	TEMP. INDICATION
P	Direct	No
Q	Direct	Yes
R	Reverse	No
S	Reverse	Yes

**Table 2 – Valve**

DESIG.	SIZE
1	1/2"
2	3/4"
3	1"
4	1-1/4"
5	1-1/2"
6	2"

**Table 3 - Bulb**

DESIG.	SIZE
1	3/4 x 10"
2	1 x 11"
3	1 x 14"
4	1 x 18"
5	1-1/4 x 18"
6	1-1/4 x 20"
7	1-1/4 x 24"

**Table 4 - Capillary**

DESIG.	LENGTH
1	10 ft.
2	20 ft.

**Table 5 - Range**

DESIG.	TEMP.
1*	60 - 120° F
2*	85 - 145° F
3*	115 - 180° F
4	165 - 230° F
5	200 - 255° F
7	125 - 190° F

\* When using cross-ambient charge (Table 5, desig. 1, 2, or 3) the 1/2", 3/4", and 1" valves must use a 1" x 14" or a 1" x 18" bulb (Table 3, desig. 3 & 4) and the 1-1/4", 1-1/2", and 2" valves must use a 1" x 18" bulb (Table 3, desig. 4) or larger.

**Directing Acting Valves**

Valve size Inches	1/2	3/4	1	1-1/4	1-1/2	2
Valve type, Direct acting (closes with rising temperature at bulb)	Single-Seated	Single-Seated, Balanced				
	A	MA	MA	MA	MA	MA
End Connections	Screwed Brass Unions					Flanged (125 lbs. ANSI)
Valve trim (poppet and seat) material	S.S.	S.S.	S.S.	S.S.	S.S.	S.S.
Valve stem (highly finished) material	S.S.	S.S.	S.S.	S.S.	S.S.	S.S.
Stem packing (spring loaded chevrons)	Teflon	Teflon	Teflon	Teflon	Teflon	Teflon
Valve body material	Bronze	Bronze	Bronze	Bronze	Bronze	Cast Iron
Body rating, psi	225	250	250	250	250	100
Pressure drop limit, psi (For higher pressures consult our representative)	65	250	250	250	250	125
Approximate Full open Cv	2.1	9.5	13.0	18.6	25.0	45.0

**Reverse Acting Valves**

Valve size Inches	1/2	3/4	1	1-1/4	1-1/2	2
Valve type, Reverse acting (opens with rising temperature at bulb)	Single-Seated	Double-Seated, Balanced				
	A	FA	FA	FA	FA	FA
End Connections	Screwed Brass Unions					Flanged (125 lbs. ANSI)
Valve trim (poppet and seat) material	S.S.	Brass	Brass	Brass	Brass	Brass
Valve stem (highly finished) material	S.S.	S.S.	S.S.	S.S.	S.S.	S.S.
Stem packing (spring loaded chevrons)	Rubber	Rubber	Rubber	Rubber	Rubber	Rubber
Valve body material	Bronze	Bronze	Bronze	Bronze	Bronze	Cast Iron
Body rating, psi	225	200	200	200	200	175
Pressure drop limit, psi (For higher pressures consult our representative)	65	50	50	50	50	50
Approximate Full open Cv	2.1	9.3	17.6	22.5	30.4	59.3

The RT-1001 P, Q, R, S series is available with any of the temperature ranges listed below. The range should be selected so that the setpoint falls within the upper third of the range span.

Setpoint Adjustment Range	Matching Setpoint Temperature Indicator
60 - 120° F	-10 - 130° F
85 - 145° F	10 - 160° F
115 - 180° F	30 - 195° F
165 - 230° F	80 - 245° F
200 - 255° F	130 - 265° F

**Separable Wells:**

(For sensing bulb protection or ease of removal)

**Material** ..... 316 S.S.

**Type GA** (Mounting thread one size larger than bulb size)

**Valves:** .....Types A, FA and MA, as illustrated.

**Valve Sizing** is critical to control and life of regulator. Use Robertshaw's "FLO-RULE" Valve Sizing Slide Rule and valve Cv chart or contact our representative or factory.

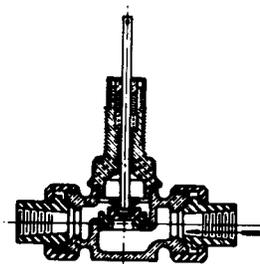
**Note 1 - IMPORTANT** - If valve seat leakage can cause a problem or hazard, the following should be taken into account, Maximum leakage of new valves: single-seated Type A - 0.05% of full open valve capacity; single-seated balanced Type MA - 0.01% of full open valve capacity; double seated Type FA - 0.5% of full open valve capacity. This leakage will usually increase somewhat as the valve seats wear in service.

**Note 2 - IMPORTANT** - Damage to or failure of the thermal element with loss of charge will ordinarily result in the regulator going to the "cold bulb" position. The "direct-acting" valve will fully open.

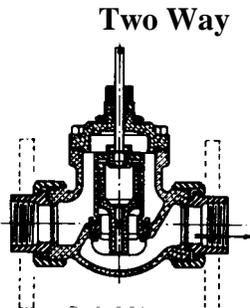
**CAUTION:**

On heating service, this will result in full heat applied to process. If this constitutes a dangerous situation, safety precautions should be implemented.

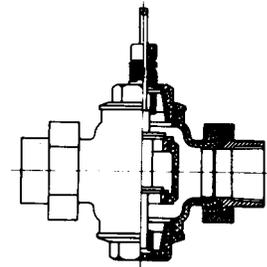
**RT-1001 Valves (See Valve Spec Sheet for full details)**



**Style A**  
 Union Ends.  
 Single-Seated  
 Unbalanced  
 Direct & Rev. Acting  
 Size 1/2"  
 Bronze Body  
 SS Trim

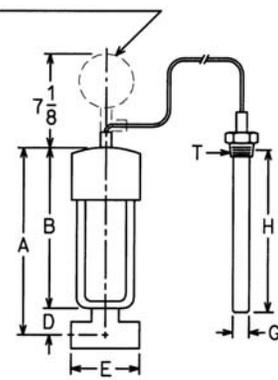


**Style MA**  
 Single-Seated, SS Trim  
 Fully Balanced  
 Direct Acting only  
 Sizes 3/4" - 1-1/2"  
 Bronze Body  
 Union ends  
 Size 2" CI Body  
 Flanged End



**Style FA**  
 Double Seated  
 Semi-balanced  
 Reverse Acting only  
 Sizes 3/4" - 1-1/2"  
 Union Ends  
 Bronze Body, Br Trim  
 Size 2"  
 Flanged Ends  
 CI Body, Trim SS

TEMPERATURE INDICATOR  
FOR RT-1001 Q.S



**RT-1001 P, Q, R, S**  
**Dimensions, Shipping Weights and Sensing Bulb Sizes**

Valve Size Inches	1/2	3/4	1	1-1/4	1-1/2	2
Direct-Acting Valves						
Valve Type	A	MA	MA	MA	MA	MA
Shipping Wt., Lbs.	27	29	32	37	43	77
A	13-7/16	15-5/16	15-5/16	15-1/2	16	16-3/16
B	11-7/8	11-7/8	11-7/8	11-7/8	11-7/8	11-7/8
D	1-9/16	3-7/16	3-7/16	3-5/8	4-1/8	4-15/16
E	4-3/4	6-15/16	7-1/8	7-1/2	8-1/2	7
Reverse-Acting Valves						
Valve Type	A	FA	FA	FA	FA	FA
Shipping Wt., Lbs.	27	29	32	37	43	77
A	13-7/16	13-15/16	14-11/16	14-11/16	15	15-11/16
B	11-7/8	11-7/8	11-7/8	11-7/8	11-7/8	11-7/8
D	1-9/16	2-1/16	2-13/16	2-13/16	3-1/8	3-13/16
E	4-3/4	5-5/8	7-1/4	7-13/16	8-1/2	7
Standard bulb for temperature ranges beginning at 120°F or above.						
G	3/4	3/4	3/4	1	1	1
H	10	10	10	11	11	11
T*	3/4	3/4	3/4	1	1	1
**Standard bulb for temperature ranges beginning below 120°F.						
G	1	1	1	1	1	1
H	14	14	14	18	18	18
T*	1	1	1	1	1	1

\*Standard pipe thread.

\*\*Bulb sizes for ranges beginning below 120°F are necessary to provide "cross ambient" charge. This assures operation with ambient temperatures either above or below the control setting.

**NOTE:**

Special consideration has been given for field replacements of RT 1003 Series to accommodate applications where larger bulbs have been used. (Rule: May substitute larger bulb, but only under some conditions may smaller bulbs be substituted).

*Robertshaw*

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