

# Volume Booster Relay CR-100-A1

## GENERAL DESCRIPTION

The Model CR100-A1 Volume Booster Relay is a proportioning unit designed for use in industrial pneumatic control systems where the application requires amplifying the volume of air. The relay components are made of steel and aluminum and the diaphragms are Buna-N on Nylon.

## SPECIFICATIONS

### DESIGN DATA

**Input Pressure Range:**

0-20 psig (0-1.4 bar) nominal  
 0-50 psig (0-3.5 bar) maximum

**Supply Pressure:**

30 psig (2.1 bar) nominal  
 50 psig (3.5 bar) maximum

**Ambient Temperature Limits:**

-40° F. to 180° F. (-40° C. to 82° C.)

**Gain: Ratio of Input to Output** ..... 1:1

**Action:** .....Proportional

**Connections:** ..... 1/4" female NPT  
 (Exhaust connection is 1 / 16" female NPT)

**Weight:** ..... 1.0 lb. (0.45 Kg.)

### PERFORMANCE DATA

**Ultimate Sensitivity:** ..... .01 in. H2O

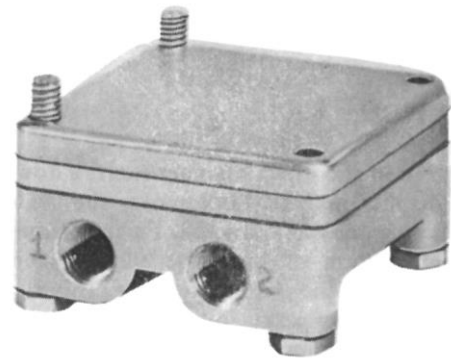
**Supply Pressure Effect:** Change in output pressure for 5 psig  
 (0.35 bar) supply pressure change, less than 1% of full  
 range.

**Ambient Temperature Effect:** Change in output for a 75 F.  
 (24° C.) rise in ambient temperature, 0.5% of full range.

**Air Consumption: Maximum** .....7.0 SCFH  
**For Maximum Flow:**

*Supply output capacity* .....3.0 SCFM nominal

*Exhaust output capacity* .....5.0 SCFM nominal



### ORDERING INFORMATION:

**Specify:** Model CR100-A1

## DIMENSIONS

1. This relay will operate properly when mounted in any position.

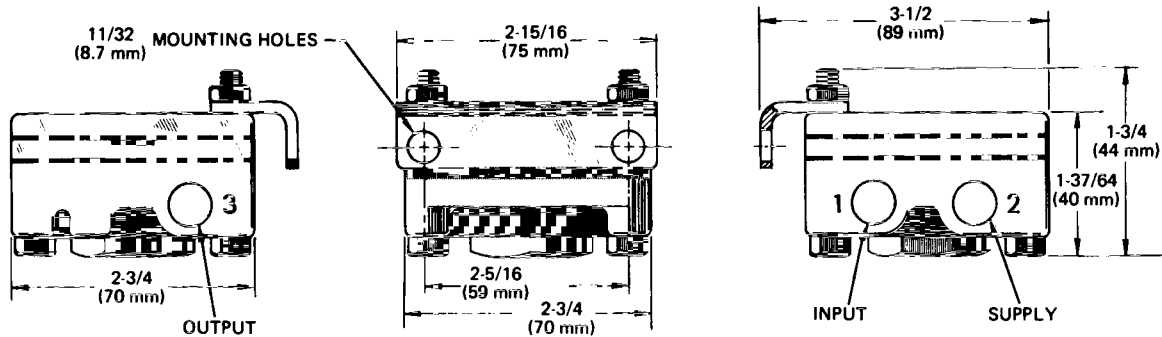


Figure 1

## OPERATION

Air pressure in the input chamber exerts a downward force on the diaphragm. This force moves the center assembly down, closing the exhaust valve. Further movement opens the lower portion of the valve allowing the supply air pressure to enter the output chamber. This air acts on the diaphragm and also passes out through the output port. As the increasing output pressure approaches the input pressure, the center assembly will rise, permitting the valve to close throttling the flow of supply air. When the output pressure equals the input pressure both surfaces of the valve will be closed and the relay will be in balance.

A further increase in the input pressure will cause the lower portion of the valve to open until the output pressure again equals the input pressure. A decrease in input pressure will allow the output pressure to force the center assembly upward, opening the exhaust valve until the output pressure is equal to the input pressure.

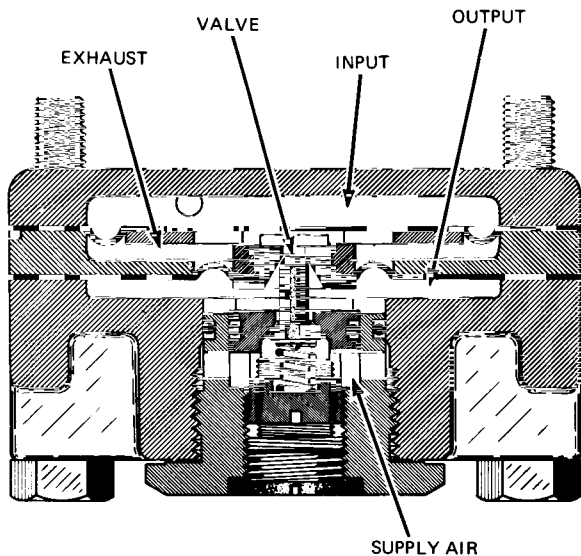


Figure 2

**Schneider**  
Electric Systems USA, Inc

1602 Mustang Dr  
Maryville, TN 37801  
Ph (865) 981-3100  
FX (865) 981-3168